

Gamcorp (Melbourne) Pty Ltd A.C.N 141 076 904 A.B.N 73 015 060 240
www.gamcorp.com.au Email: melbourne@gamcorp.com.au
Suite 4, 346 Ferntree Gully Rd, Notting Hill VIC 3149. Tel: 03 9543 2211 Fax: 03 9543 4046

Our Ref: 5879-B/AA

21 December 2018

Allstar Solutions Pty Ltd
Zhiqian Town Jintan
Changzhou Jiangsu
China

PV Array Frame Engineering Certification

Installation of Roof Mount Flush Array Frame System

Gamcorp (Melbourne) Pty Ltd, being Structural Engineers within the meaning of Australian Building Regulations, have carried out a structural design check of Tin Roof Mount Flush Array Frame System installation within Australia. The design check has been based on the drawings of the system and test report provided by Allstar Solutions Pty Ltd.

Components of the system covered in this certificate shown in the table below:

Component	Part No
Rail	03-ASL01
Rail Splicer	03-ASL16
Tin Feet Set	03-ASL18

This certificate is only valid for the Tin roof, Allstar Flush Solar Roof Mounted system. The roof structure or the building structure shall be assessed separately and accordingly.

This certificate is only valid when fixing into minimum 1.9mm thick steel purlin or JD4 seasoned timber. If the fixing condition is different from this conditions, interface spacing shall be reviewed and validated.

This certificate is only valid when the roof zone definition falls into D6 of AS1170.2-2011(R2016).

This certificate is only valid as a whole. Any information extracted from this certificate is not valid if standing alone.

We find the Installation of Allstar Tin Roof Mount Flush Array Frame System for Australian use to be structurally sufficient based on the following conditions:

- Wind loads to AS/NZS1170.2:2011 (R2016)
- Wind region A, B, C, D
- Wind terrain category 2 & 3
- Wind average recurrence interval of 200 years

Gamcorp (Melbourne) Pty Ltd A.C.N 141 076 904 A.B.N 73 015 060 240
www.gamcorp.com.au Email: melbourne@gamcorp.com.au
Suite 4, 346 Ferntree Gully Rd, Notting Hill VIC 3149. Tel: 03 9543 2211 Fax: 03 9543 4046

- Maximum building height 20m
- The PV panel dimensions to be 1700mm x 1100mm or 2100mm x 1100mm
- Maximum weight of the PV panel and array frame to be 15 kg/m²
- Material of array frame members to be AL/6005-T5 UNO
- Each PV panel to be installed using 2 rails minimum in all circumstances
- Installation of PV array to be done in accordance with the PV installation manual
- The certification **excludes** assessment of roof structure and PV panels

Refer to attached summary table for interface spacing (Unit: mm)

NOTES:

- **The recommended spacing nominated in this certification is based on the capacity of the array frame and the array frame fixing to the roof, not the roof structure and PV panel. It is the responsibility of the installer to adopt the most critical spacing.**
- **If any of the above conditions cannot be met, the structural engineer must be notified immediately.**
- **The capacity of rail splicer was obtained from test report no. WX181106-008-03 dated 23/11/2018 provided by Allstar Solutions Pty Ltd.**

Construction is to be carried out strictly in accordance with the manufacturers instructions. This work was designed by **Ali Askari** in accordance with the provisions of Australian Building Regulations and in accordance with sound, widely accepted engineering principles.

This certification is applicable for Allstar Tin Roof Mount Flush System with components as specified in this letter and is only valid till 21/12/2020. Gamcorp should be contacted for future validation.

Contact Gamcorp for customised system or if the site conditions are not covered by this assessment.

Yours faithfully,
Gamcorp (Melbourne) Pty Ltd



Jianzeng Geng

Principal Engineer

MIEAust CPEng NER 3108316

NT Registration: 239858ES

QLD Registration: 18455

VIC Registration: EC 39483

TAS Registration: CC7263

Structural Design Documentation

Flush Array Frame System Spacing Table - Tin Roof

According to AS/NZS 1170.2-2011 (R2016)

within Australia

Terrain Category 2 & 3

For: Allstar Solutions Pty Ltd
Zhiqian Town Jintan
Changzhou Jiangsu
China

Job Number: 5879
Date: 21 December 2018



COPYRIGHT: The concepts and information contained in this document are the property of Gamcorp (Melbourne) Pty Ltd. Use or copying of this document in whole or in part without the written permission of Gamcorp constitutes an infringement of copyright.

LIMITATION: This report has been prepared on behalf of and for the exclusive use of Gamcorp (Melbourne) Pty Ltd's Client, and is subject to and issued in connection with the provisions of the agreement between Gamcorp (Melbourne) Pty Ltd and its Client. Gamcorp (Melbourne) Pty Ltd accepts no liability or responsibility whatsoever for or in respect of any use of or reliance upon this report by any third party.



gamcorp

Relationships built on trust

Suite 4, 346 Ferntree Gully Road
Notting Hill VIC 3168
Tel: 03 9543 2211
Fax: 03 9543 4046
melbourne@gamcorp.com.au
www.gamcorp.com.au

ISO 9001:2008 Registered Firm
Certificate No: AU1222

Job No: 5879

Client: Allstar Solutions Pty Ltd

Project: Flush Array Frame System Spacing Table – Tin Roof

Address: within Australia

Australian Standards

AS/NZS 1170.0:2002 – Structural design actions, Part 0: General principles

AS/NZS 1170.1:2002 (R2016) – Structural design actions, Part 1: Permanent, imposed
and other actions

AS/NZS 1170.2:2011 (R2016) – Structural design actions, Part 2: Wind actions

AS/NZS 1252:1996 – High strength steel bolts

AS/NZS 1664.1:1997 – Aluminium structures - Limit state design

AS 4100:1998 (R2016) – Steel Structures

AS/NZS 4600:2005 – Cold-Formed Steel Structures

Wind Terrain Category:

WTC 2 & 3

Designed: AA

Checked: HS

Date: Dec-18

Relationships built on trust
 Client: **Allstar Solutions Pty Ltd**
 Project: **Solar Array Interface Spacing Table**
 Address: **within Australia**
 Designed: **AA**

Job: **5879**
 Date: **Dec-18**

Checked: **HS**

Flush Array Frame System Spacing Table for Tin Roof (mm)

Type of Rail: 03-ASL01
 Type of Interface: Tin Roof L Feet
 Solar Panel Dimension: 1.7mx1.1m
 Terrain category: **2**

Roof Angle (Φ) – $\Phi < 5^\circ$

Wind Region	Building Height – H (m)							
	H≤5		5<H≤10		10<H≤15		15<H≤20	
	End	Central	End	Central	End	Central	End	Central
A	1480	1645	1335	1480	1260	1400	1230	1365
B	1190	1335	965	1200	865	1080	805	1005
C	590	735	485	590	435	535	410	505
D	--	465	--	--	--	--	--	--

Roof Angle (Φ) – $5^\circ \leq \Phi \leq 30$

Wind Region	Building Height – H (m)							
	H≤5		5<H≤10		10<H≤15		15<H≤20	
	End	Central	End	Central	End	Central	End	Central
A	1480	1795	1335	1610	1260	1525	1230	1480
B	1190	1450	965	1310	865	1245	805	1195
C	590	870	485	700	435	630	410	590
D	--	545	--	445	--	405	--	--

General Notes

Note 1 Spacing calculated based on 1.9mm steel purlin or 35mm screw embedment length into timber.

Note 2 Recommended screws

Metal Purlins/Battens	Fasteners to use
1.9 mm	M6-11 TPI RoofZips or 14g-10 TPI Teks screws
2.4 mm and Above	14g-10 TPI Teks screws
Timber Purlins/Battens	Fasteners to use
Softwood / Hardwood (35mm embedment and above)	14g-10 TPI T17 screws

Note 3 "--" states NOT SUITABLE FOR INSTALLATION.

Note 4 Maximum uplift wind pressure is limited to 5 kPa.

Note 5 Deflection is limited to Minimum of L/120 and 15mm

Note 6 Refer Figure D9 of AS/NZS 1170.2:2011 (R2016) for definition of (End/Central) roof zones.

Note 7 Terrain Category 2 (TC2) refers to open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5 m to 5 m, with no more than two obstructions per hectare, e.g. farmland and cleared subdivisions with isolated trees and uncut grass.

Relationships built on trust
 Client: **Allstar Solutions Pty Ltd**
 Project: **Solar Array Interface Spacing Table**
 Address: **within Australia**
 Designed: **AA**

Job: **5879**
 Date: **Dec-18**

Checked: **HS**

Flush Array Frame System Spacing Table for Tin Roof (mm)

Type of Rail: 03-ASL01
 Type of Interface: Tin Roof L Feet
 Solar Panel Dimension: 1.7mx1.1m
 Terrain category: **3**

Roof Angle (Φ) - $\Phi < 5^\circ$

Wind Region	Building Height - H (m)							
	H \leq 5		5<H \leq 10		10<H \leq 15		15<H \leq 20	
	End	Central	End	Central	End	Central	End	Central
A	1635	1825	1635	1825	1510	1685	1425	1585
B	1325	1475	1325	1475	1230	1365	1110	1290
C	725	900	725	900	620	765	550	675
D	460	560	460	560	--	485	--	435

Roof Angle (Φ) - $5^\circ \leq \Phi \leq 30$

Wind Region	Building Height - H (m)							
	H \leq 5		5<H \leq 10		10<H \leq 15		15<H \leq 20	
	End	Central	End	Central	End	Central	End	Central
A	1635	1995	1635	1995	1510	1835	1425	1730
B	1325	1605	1325	1605	1230	1485	1110	1400
C	725	1080	725	1080	620	910	550	805
D	460	665	460	665	--	570	--	510

General Notes

Note 1 Spacing calculated based on 1.9mm steel purlin or 35mm screw embedment length into timber.

Note 2 Recommended screws

Metal Purlins/Battens	Fasteners to use
1.9 mm	M6-11 TPI RoofZips or 14g-10 TPI Teks screws
2.4 mm and Above	14g-10 TPI Teks screws
Timber Purlins/Battens	Fasteners to use
Softwood / Hardwood (35mm embedment and above)	14g-10 TPI T17 screws

Note 3 "--" states NOT SUITABLE FOR INSTALLATION.

Note 4 Maximum uplift wind pressure is limited to 5 kPa.

Note 5 Deflection is limited to Minimum of L/120 and 15mm

Note 6 Refer Figure D9 of AS/NZS 1170.2:2011 (R2016) for definition of (End/Central) roof zones.

Note 7 Terrain Category 3 (TC3) refers to terrain with numerous closely spaced obstructions having heights generally from 3 m to 10 m. The minimum density of obstructions shall be at least the equivalent of 10 house-size obstructions per hectare, e.g. suburban housing, light industrial estates or dense forests.

Relationships built on trust
 Client: **Allstar Solutions Pty Ltd**
 Project: **Solar Array Interface Spacing Table**
 Address: **within Australia**
 Designed: **AA**

Job: **5879**
 Date: **Dec-18**

Checked: **HS**

Flush Array Frame System Spacing Table for Tin Roof (mm)

Type of Rail: 03-ASL01
 Type of Interface: Tin Roof L Feet
 Solar Panel Dimension: 2.1mx1.1m
 Terrain category: **2**

Roof Angle (Φ) – $\Phi < 5^\circ$

Wind Region	Building Height – H (m)							
	H≤5		5<H≤10		10<H≤15		15<H≤20	
	End	Central	End	Central	End	Central	End	Central
A	1330	1480	1185	1330	1065	1260	995	1225
B	955	1190	765	960	685	860	645	800
C	475	585	390	480	255	430	--	405
D	--	375	--	--	--	--	--	--

Roof Angle (Φ) – $5^\circ \leq \Phi \leq 30$

Wind Region	Building Height – H (m)							
	H≤5		5<H≤10		10<H≤15		15<H≤20	
	End	Central	End	Central	End	Central	End	Central
A	1330	1615	1185	1450	1065	1370	995	1335
B	955	1305	765	1145	685	1020	645	960
C	475	690	390	560	255	505	--	480
D	--	440	--	360	--	--	--	--

General Notes

Note 1 Spacing calculated based on 1.9mm steel purlin or 35mm screw embedment length into timber.

Note 2 Recommended screws

Metal Purlins/Battens	Fasteners to use
1.9 mm	M6-11 TPI RoofZips or 14g-10 TPI Teks screws
2.4 mm and Above	14g-10 TPI Teks screws
Timber Purlins/Battens	Fasteners to use
Softwood / Hardwood (35mm embedment and above)	14g-10 TPI T17 screws

Note 3 "--" states NOT SUITABLE FOR INSTALLATION.

Note 4 Maximum uplift wind pressure is limited to 5 kPa.

Note 5 Deflection is limited to Minimum of L/120 and 15mm

Note 6 Refer Figure D9 of AS/NZS 1170.2:2011 (R2016) for definition of (End/Central) roof zones.

Note 7 Terrain Category 2 (TC2) refers to open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5 m to 5 m, with no more than two obstructions per hectare, e.g. farmland and cleared subdivisions with isolated trees and uncut grass.

Relationships built on trust
 Client: **Allstar Solutions Pty Ltd**
 Project: **Solar Array Interface Spacing Table**
 Address: **within Australia**
 Designed: **AA**

Job: **5879**
 Date: **Dec-18**

Checked: **HS**

Flush Array Frame System Spacing Table for Tin Roof (mm)

Type of Rail: 03-ASL01
 Type of Interface: Tin Roof L Feet
 Solar Panel Dimension: 2.1mx1.1m
 Terrain category: **3**

Roof Angle (Φ) – $\Phi < 5^\circ$

Wind Region	Building Height – H (m)							
	H≤5		5<H≤10		10<H≤15		15<H≤20	
	End	Central	End	Central	End	Central	End	Central
A	1470	1640	1470	1640	1360	1515	1285	1425
B	1170	1325	1170	1325	1000	1230	880	1105
C	575	720	575	720	495	615	445	545
D	370	455	370	455	--	395	--	250

Roof Angle (Φ) – $5^\circ \leq \Phi \leq 30$

Wind Region	Building Height – H (m)							
	H≤5		5<H≤10		10<H≤15		15<H≤20	
	End	Central	End	Central	End	Central	End	Central
A	1470	1795	1470	1795	1360	1650	1285	1555
B	1170	1445	1170	1445	1000	1340	880	1260
C	575	860	575	860	495	730	445	645
D	370	535	370	535	--	460	--	410

General Notes

Note 1 Spacing calculated based on 1.9mm steel purlin or 35mm screw embedment length into timber.

Note 2 Recommended screws

Metal Purlins/Battens	Fasteners to use
1.9 mm	M6-11 TPI RoofZips or 14g-10 TPI Teks screws
2.4 mm and Above	14g-10 TPI Teks screws
Timber Purlins/Battens	Fasteners to use
Softwood / Hardwood (35mm embedment and above)	14g-10 TPI T17 screws

Note 3 "--" states NOT SUITABLE FOR INSTALLATION.

Note 4 Maximum uplift wind pressure is limited to 5 kPa.

Note 5 Deflection is limited to Minimum of L/120 and 15mm

Note 6 Refer Figure D9 of AS/NZS 1170.2:2011 (R2016) for definition of (End/Central) roof zones.

Note 7 Terrain Category 3 (TC3) refers to terrain with numerous closely spaced obstructions having heights generally from 3 m to 10 m. The minimum density of obstructions shall be at least the equivalent of 10 house-size obstructions per hectare, e.g. suburban housing, light industrial estates or dense forests.